

***Statement of Approval***  
***No. : LH/1546***

***This is to Certify that***

***TAG S.R.L.***

***VIA MARCONI 9  
23843 DOLZAGO LC  
ITALY***

***is hereby approved as a Supplier to***

***Leonardo Helicopters***

***in accordance with QRS01 'Quality Requirements for Suppliers',  
the scope of which is defined within the attached  
Scope of Approval***

***Date of Issue: 16 February 2018***

**For, and on behalf of  
Leonardo Helicopters**



**ROBERTO PIAS – Head of Quality System**

**Qualità e Tecnologie**

# Statement of Approval for Special Process

**N. DV/QFRA/18S/001**

**released to**

**TAG**

**Supplier Code n. 70619, Manufacturing plant Via Valle di Sotto, 3/E – Cremella (LC) – ITALY**

According to the Leonardo - Aircraft Division procedures DV-PAS-G-02 and DV-IAY-G-05, following the:

- positive evaluation of the Technical Report n. 36.11.0001 Rev. 1 “Degassing of Ti6Al4V alloy parts - NTA 75210-DSP004, NTA 75211-DSP001” approved through the document n. DV/QFRA/TR/18T.013
- audit conducted at the supplier (ref. QFRA/16F.144)
- Test Reports n. 121/17/ID, 122/17/ID, 123/17/ID dated 18/09/2017, n. 183/17/MM dated 29/09/2017, n. 111/17/TR dated 2/10/2017, issued by the Leonardo Aircraft Division Laboratory – Caselle North Plant

the Approval for the following special processes, as applicable to Leonardo S.p.A. - Aircraft Division Programs, is released to the Company in subject:

**NTA 75210-DSP004**

**SUPERPLASTIC FORMING / DIFFUSION  
BONDING - DEGASSING OF TITANIUM  
ALLOY PARTS**

with the following Limitations:

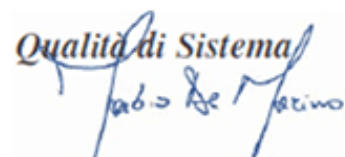
**None**

for the following Equipment:

**Furnace C05**

This approval is acknowledged by the Leonardo S.p.A. - Aircraft Division Qualified Suppliers List. This Statement of Approval is valid until the supplier's performances meet the applicable requirements. The fulfillment of the above performances is subject to the assessment periodically carried out by Leonardo S.p.A. - Aircraft Division in accordance with the document DV-IAY-G-05 and the applicable Programs' requirements.

Release date: **23 January 2018**



*Qualità di Sistema*  
Fabio De Martino

**Qualità e Tecnologie**

# Statement of Approval for Special Process

**N. DV/QFRA/18S/002**

released to

**TAG**

Supplier Code n. 70619, Manufacturing plant Via Valle di Sotto, 3/E – Cremella (LC) – ITALY

According to the Leonardo - Aircraft Division procedures DV-PAS-G-02 and DV-IAY-G-05, following the:

- positive evaluation of the Technical Report n. 36.11.0001 Rev. 1 “Degassing of Ti6Al4V alloy parts - NTA 75210-DSP004, NTA 75211-DSP001” approved through the document n. DV/QFRA/TR/18T.014
- audit conducted at the supplier (ref. QFRA/16F.144)
- Test Reports n. 124/17/ID, 125/17/ID, 126/17/ID, 127/17/ID, 128/17/ID, 129/17/ID dated 18/09/2017, n. 184/17/MM, 185/17/MM dated 29/09/2017, n. 111/17/TR dated 02/10/2017, issued by the Leonardo Aircraft Division Laboratory – Caselle North Plant

the Approval for the following special processes, as applicable to Leonardo S.p.A. - Aircraft Division Programs, is released to the Company in subject:

**NTA 75211-DSP001**

**SUPER PLASTIC FORMING - DEGASSING OF TITANIUM ALLOY PARTS**

with the following Limitations:

**None**

for the following Equipment:

**Furnace C05**

This approval is acknowledged by the Leonardo S.p.A. - Aircraft Division Qualified Suppliers List. This Statement of Approval is valid until the supplier's performances meet the applicable requirements. The fulfillment of the above performances is subject to the assessment periodically carried out by Leonardo S.p.A. - Aircraft Division in accordance with the document DV-IAY-G-05 and the applicable Programs' requirements.

Release date: **23 January 2018**

*Qualità di Sistema*  
*Fabio De Martino*

Operative Quality

## Statement of Approval for Special Process

**N. DV/QFRA/20S/006**

released to

**TAG**

**Supplier Code n. 70619, Manufacturing plant Via Valle di Sotto, 3/E – Cremella (LC) – ITALY**

According to the Leonardo S.p.A. - Aircraft Division procedures DV-PAS-G-02 and DV-IAY-G-05, following the:

- positive evaluation of the Technical Report n. RTT.19.11.002 Rev. 0 “Heat treatment of Nickel Alloy” approved through the document n. DV/QFRA/TR/20P/005
- Test Report n. 15073/2020 (para 8.1.1 and 8.1.2), issued by the Leonardo S.p.A. Aircraft Division Caselle Nord Laboratory
- the positive results of audit conducted at the supplier (ref. DV/QFRA/19F/061)

the Approval for the following special process, as applicable to Leonardo S.p.A. - Aircraft Division Programs, is released to the in subject Company:

**AMS 2774 Heat Treatment Wrought Nickel Alloy and Cobalt Alloy Parts**

**AMS 5596 Nickel Alloy, Corrosion and Heat-Resistant, Sheet [...] Solution Heat Treated**

with the following Limitations:

**Solution and Precipitation Heat Treating**

**Qualified Temperature Range 300 ÷ 1210°C**

for the following Equipment:

**Furnace C-05**

This approval is acknowledged by the Leonardo S.p.A. - Aircraft Division Qualified Suppliers List. This Statement of Approval is valid until the supplier's performances meet the applicable requirements. The fulfillment of the above performances is subject to the assessment periodically carried out by Leonardo S.p.A. - Aircraft Division in accordance with the document DV-IAY-G-05 and the applicable Programs' requirements.

Release date: **28 January 2020**

**Operative Quality  
Suppliers Qualification  
M. Bertoluzzo**

